

WHAT IS CLAIMED IS:

1. An image forming method, comprising:
- a charging step of charging an image-bearing member by charging means comprising a charging member supplied with a voltage and abutted against the image-bearing member at a contact position;
- a latent-image forming step of forming an electrostatic latent image on the charged image-bearing member,
- 10 a developing step of transferring a magnetic toner carried on a toner-carrying member onto the electrostatic latent image to develop the latent image, thereby forming a magnetic toner image on the image-bearing member, and
- 15 a transfer step of electrostatically transferring the magnetic toner image on the image-bearing member onto a transfer material via or without via an intermediate transfer member,
- wherein the image-bearing member comprises an
- 20 electroconductive support and a photoconductor layer comprising a silicon-based non-single crystal material and disposed on the electroconductive support, and is charged to a potential of 250 to 600 volts in terms of an absolute value via the charging member abutted
- 25 against it,
- the magnetic toner includes magnetic toner particles comprising at least a binder resin and a

magnetic iron oxide, and inorganic fine powder and electroconductive fine powder present at the surface of the magnetic toner particles.

the magnetic toner has a weight-average
5 particle size of 3 - 10 μm ,
the magnetic toner has an average circularity
of 0.950 to 0.995, and
the magnetic toner contains 0.05 to 3.00 % of
isolated iron-containing particles.

10 2. The method according to Claim 1, wherein in
the charging step, electroconductive fine powder is
present between the charging means and the image-
bearing member.

15 3. The method according to Claim 1, wherein in
the charging step, the image-bearing member is charged
to a potential of 250 to 550 volts in terms of an
absolute value.

20 4. The method according to Claim 1, wherein in
the charging step, the image-bearing member is charged
to a potential of 250 to 500 volts in terms of an
absolute value.

25 5. The method according to Claim 1, wherein the
magnetic toner has a magnetization of 10 - 50 Am^2/kg

at a magnetic field of 79.6 kA/m.

6. The method according to Claim 1, wherein the
magnetic toner contains 0.05 - 2.00 % of isolated
5 iron-containing particles.

7. The method according to Claim 1, wherein the
magnetic toner contains 0.05 - 1.50 % of isolated
iron-containing particles.

8. The method according to Claim 1, wherein the
magnetic toner contains 0.05 - 0.80 % of isolated
iron-containing particles.

9. The method according to Claim 1, wherein the
magnetic toner has an average circularity of 0.970 to
0.995.

10. The method according to Claim 1, wherein the
magnetic toner has a mode circularity of at least
0.990.

11. The method according to Claim 1, wherein the
magnetic iron oxide in the magnetic toner has been
surface-treated in an aqueous medium with a coupling
agent hydrolyzed in the medium.

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18. The method according to Claim 17, wherein the magnetic toner has a resistivity of at most 10^9 ohm.cm, and the electroconductive fine powder has a

volume-average particle size smaller than that of the magnetic toner and is contained in a proportion of 0.2 - 10 wt. % of the magnetic toner.

5 19. The method according to Claim 17, wherein the non-magnetic electroconductive fine powder has a resistivity of at most 10^6 ohm.cm.

10 20. The method according to Claim 17, wherein at least a surface portion of the non-magnetic electroconductive fine powder comprises a metal oxide which contains a principal metal element and also an element different from the principal metal element in a proportion of 0.1 - 5 atom. % of the principal metal
15 element, or a metal oxide in an oxygen-deficient state.

20 21. The method according to Claim 1, wherein the magnetic toner contains a wax in a proportion of 0.1 - 20 wt. % of the magnetic toner.

25 22. The method according to Claim 1, wherein the wax has a maximum heat-absorption peak temperature of 40 - 110 °C as measured by differential scanning calorimetry.

23. The method according to Claim 1, wherein the

wax has a maximum heat-absorption peak temperature of 45 - 90 °C as measured by differential scanning calorimetry.

5 24. The method according to Claim 1, wherein the electroconductive support of the image-bearing member has a cylindrical shape, and the image-bearing member is free from a heater therefor inside the cylindrical support.

10 25. The method according to Claim 1, wherein the image-bearing member has a laminate structure including an electroconductive support, a photoconductor layer comprising a silicon-based non-
15 single crystal material and a surfacemost layer comprising a non-single crystal material different from that of the photoconductor layer.

20 26. The method according to Claim 25, wherein the surfacemost layer comprises a non-single crystal carbon hydride film.

25 27. The method according to Claim 1, wherein the developing step is operated to also function as a step of recovering a portion of the magnetic toner remaining on the image-bearing member after the transfer step of transferring the toner image onto the

transfer material.

28. The method according to Claim 1, wherein in
the charging step, the image-bearing member is charged
5 by the charging member in the presence of
electroconductive fine powder present in a density of
at most 10^3 particles/mm² at the contact position.

29. The method according to Claim 1, wherein in
10 the charging step, the image-bearing member is charged
while moving the image-bearing member and the charging
member so as to provide a relative speed difference
between surface moving speeds of these members at the
contact position.

30. The method according to Claim 29, wherein in
the charging step, the image-bearing member and the
charging member are moved in mutually opposite surface
moving directions at the contact position.

31. The method according to Claim 1, wherein in
the charging step, the charging member is a roller
member having an Asker C hardness of at most 50 deg.

32. The method according to Claim 1, wherein in
the charging step, the charging member is a roller
member having a volume-resistivity of $10^3 - 10^8$

ohm.cm.

33. The method according to Claim 1, wherein in the charging step, the charging member is a roller member having a surface provided with minute cells providing an average spherical cell diameter of 5 - 300 μ m and a void areal percentage at the surface of 15 - 90 %.

34. The method according to Claim 1, wherein in the charging step, the charging member is an electroconductive brush member.

35. The method according to Claim 1, wherein in the charging step, the charging member is supplied with a DC voltage alone or in superposition with an AC voltage having a peak-to-peak voltage of below $2 \times V_{th}$ relative to a discharge initiation voltage V_{th} in DC voltage application.

36. The method according to Claim 1, wherein in the charging step, the charging member is supplied with a DC voltage alone or in superposition with an AC voltage having a peak-to-peak voltage of below V_{th} relative to a discharge initiation voltage V_{th} in DC voltage application.

37. The method according to Claim 1, wherein the charging member comprises magnetic particles.

38. The method according to Claim 1, wherein in the charging step, the charging member comprises a magnetic brush formed of magnetically constrained magnetic particles and is supplied with a voltage while contacting the image-bearing member to charge the image-bearing member.

39. The method according to Claim 38, wherein the magnetic particles have a volume-basis median diameter of 10 - 50 μm .

40. The method according to Claim 38, wherein the magnetic particles have a volume resistivity of 1×10^4 - 1×10^9 ohm.cm.

41. The method according to Claim 1, wherein the electrostatic latent image is a digital latent image.

42. The method according to Claim 1, wherein in the developing step, the magnetic toner is carried in a layer at a density of 5 - 50 g/m^2 on the toner-carrying member to develop the electrostatic latent image on the image-bearing member.

43. The method according to Claim 1, wherein in the developing step, the magnetic toner is carried on the toner-carrying member in an amount regulated by a ferromagnetic metal blade disposed opposite to and
5 with a small gap from the toner-carrying member.

44. The method according to Claim 1, wherein in the developing step, the toner-carrying member is disposed opposite to and with a gap of 100 - 1000 μm
10 from the image-bearing member.

45. The method according to Claim 1, wherein in the developing step, the magnetic toner is disposed on the toner-carrying member in a layer thickness smaller
15 than a gap between the toner-carrying member and the image-bearing member, and is transferred onto the image-bearing member to develop the electrostatic latent image thereon.

46. The method according to Claim 1, wherein in the developing step, a developing bias voltage comprising at least an AC voltage is applied so as to form an alternating electric field between the toner-carrying member and the image-bearing member, wherein
20 the alternating electric field has a peak-to-peak intensity of 3×10^6 - 1×10^7 V/m and a frequency of 100 - 5000 Hz.
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47. The method according to Claim 1, wherein in the transfer step, a transfer member is abutted against the image-bearing member via the transfer material to transfer the toner image from the image-bearing member onto the transfer material.

48. An image forming apparatus, comprising: an image-bearing member, a charging means for charging the image-bearing member, an electrostatic latent-image forming means forming an electrostatic latent image on the charged image-bearing member, a developing means including a toner-carrying member for transferring a magnetic toner carried on the toner-carrying member onto the electrostatic latent image to form a toner image thereon, and a transfer means for electrostatically transferring the toner image on the image-bearing member onto a transfer material via or without via an intermediate transfer member,

wherein the charging means comprises a charging member supplied with a voltage and abutted against the image-bearing member to form a contact nip with the image-bearing member,

the image-bearing member comprises an electroconductive support and a photoconductor layer comprising a silicon-based non-single crystal material and disposed on the electroconductive support, and is charged to a potential of 250 to 600 volts in terms of

an absolute value via the charging member abutted against it,

the magnetic toner includes magnetic toner particles comprising at least a binder resin and a magnetic iron oxide, and inorganic fine powder and electroconductive fine powder present at the surface of the magnetic toner particles,

the magnetic toner has a weight-average particle size of 3 - 10 μm ,
the magnetic toner has an average circularity of 0.950 to 0.995, and
the magnetic toner contains 0.05 to 3.00 % of isolated iron-containing particles.

49. The apparatus according to Claim 48, wherein the developing means also functions as a means for recovering a portion of the magnetic toner remaining on the image-bearing member after transferring the toner image onto the transfer material.

50. The apparatus according to Claim 48, wherein in the charging means, the image-bearing member is charged to a potential of 250 to 550 volts in terms of an absolute value.

51. The apparatus according to Claim 48, wherein in the charging means, the image-bearing member is

charged to a potential of 250 to 500 volts in terms of an absolute value.

52. The apparatus according to Claim 48, wherein
5 the image-bearing member is free from a means for warming it.

53. The apparatus according to Claim 48, wherein
the image-bearing member has a laminate structure
10 including an electroconductive support, a photoconductor layer comprising a silicon-based non-single crystal material and a surfacemost layer comprising a non-single crystal material different from that of the photoconductor layer.

54. The apparatus according to Claim 48, wherein
the surfacemost layer comprises a non-single crystal carbon hydride film.

55. The apparatus according to Claim 48, wherein
20 the charging means is a means for charging the image-bearing member by abutting the charging member against the image-bearing member via electroconductive fine powder.

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56. The apparatus according to Claim 55, wherein
the electroconductive fine powder is present at a

density of at least 10^3 particles/mm².

57. The apparatus according to Claim 48, wherein
the image-bearing member is charged while moving the
5 image-baring member and the charging member so as to
provide a relative speed difference between surface
moving speeds of these members at the contact
position.

10 58. The apparatus according to Claim 57, wherein
the image-bearing member and the charging member are
moved in mutually opposite surface moving directions
at the contact position.

15 59. The apparatus according to Claim 48, wherein
the charging member is a roller member having an Asker
C hardness of at most 50 deg.

20 60. The apparatus according to Claim 48, wherein
the charging member is a roller member having a
volume-resistivity of $10^3 - 10^8$ ohm.cm.

25 61. The apparatus according to Claim 48, wherein
the charging member is a roller member having a
surface provided with minute cells providing an
average spherical cell diameter of 5 - 300 μ m and a
void real percentage at the surface of 15 - 90 %.

62. The apparatus according to Claim 48, wherein the charging member is an electroconductive brush member supplied with a voltage to charge the image-bearing member.

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63. The apparatus according to Claim 48, wherein the charging member is supplied with a DC voltage alone or in superposition with an AC voltage having a peak-to-peak voltage of below $2 \times V_{th}$ relative to a discharge initiation voltage V_{th} in DC voltage application.

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64. The apparatus according to Claim 48, wherein the charging member is supplied with a DC voltage alone or in superposition with an AC voltage having a peak-to-peak voltage of below V_{th} relative to a discharge initiation voltage V_{th} in DC voltage application.

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65. The apparatus according to Claim 48, wherein the charging member comprises a magnetic brush formed of magnetically constrained magnetic particles and is supplied with a voltage while contacting the image-bearing member to charge the image-bearing member.

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66. The apparatus according to Claim 65, wherein the magnetic particles have a volume-basis median

diameter of 10 - 50 μm .

67. The apparatus according to Claim 65, wherein
the magnetic particles have a volume resistivity of
5 $1 \times 10^4 - 1 \times 10^9$ ohm.cm.

68. The apparatus according to Claim 481, wherein
in the developing means, the magnetic toner is carried
in a layer at a density of 5 - 50 g/m^2 on the toner-
10 carrying member to develop the electrostatic latent
image on the image-bearing member.

69. The apparatus according to Claim 48, wherein
in the developing means, the magnetic toner is carried
15 on the toner-carrying member in an amount regulated by
a ferromagnetic metal blade disposed opposite to and
with a small gap from the toner-carrying member.

70. The apparatus according to Claim 48, wherein
20 in the developing means, the toner-carrying member is
disposed opposite to and with a gap of 100 - 1000 μm
from the image-bearing member.

71. The apparatus according to Claim 48, wherein
25 in the developing means, the magnetic toner is
disposed on the toner-carrying member in a layer
thickness smaller than a gap between the toner-

carrying member and the image-bearing member, and is transferred onto the image-bearing member to develop the electrostatic latent image thereon.

5 72. The apparatus according to Claim 48, wherein
in the developing means, a developing bias voltage
comprising at least an AC voltage is applied so as to
form an alternating electric field between the toner-
carrying member and the image-bearing member, wherein
10 the alternating electric field has a peak-to-peak
intensity of 3×10^6 - 1×10^7 V/m and a frequency of 100
- 5000 Hz.

15 73. The apparatus according to Claim 48, wherein
the transfer means includes a transfer member abutted
against the image-bearing member via the transfer
material to transfer the toner image from the image-
bearing member onto the transfer material.

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